(19) World Intellectual Property **Organization** International Bureau



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(43) International Publication Date 17 June 2004 (17.06.2004)

PCT

(10) International Publication Number WO 2004/050558 A3

- (51) International Patent Classification7: C02F 1/52
- C01F 17/00,
- (21) International Application Number:

PCT/US2003/038235

- (22) International Filing Date: 2 December 2003 (02.12.2003)
- (25) Filing Language:

English

(26) Publication Language:

English

- (30) Priority Data: 60/430,284
- 2 December 2002 (02.12.2002) US
- (71) Applicant (for all designated States except US): ALTAIR NANOMATERIALS INC. [US/US]; 205 Edison Way, Reno, NV 89502 (US).
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): MOERCK, Rudi, E. [US/US]; 25107 Callaway, San Antonio, TX 78258 (US). SPITLER, Timothy, M. [US/US]; 102 Rachel Street, Fernley, NV 89511 (US).

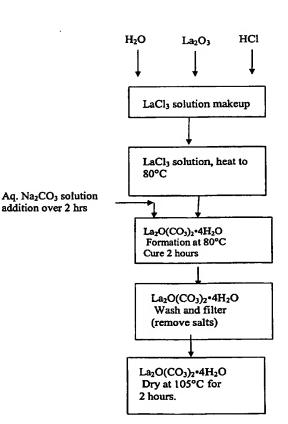
- (74) Agent: NICHOLS, G., Peter; Brinks Hofer Gilson & Lione, P.O.Box 10087, Chicago, IL 60610 (US).
- (81) Designated States (national): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (84) Designated States (regional): ARIPO patent (BW, GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

with international search report

[Continued on next page]

(54) Title: RARE EARTH COMPOSITIONS AND STRUCTURES FOR REMOVING PHOSPHATES FROM WATER



(57) Abstract: A rare-earth compound selected from the group consisting of rare earth anhydrous oxycarbonate and rare earth hydrated oxycarbonate, with a surface area of at least 10m²/g, suitable for the removal of phosphate from water.

WO 2004/050558 A3



 before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments

(88) Date of publication of the international search report: 5 August 2004

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

INTERNATIONAL SEARCH REPORT

PCT/US 03/38235

A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 C01F17/00 C02F1/52 According to International Patent Classification (IPC) or to both national classification and IPC B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) CO1F CO2F IPC 7 Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practical, search terms used) EPO-Internal, WPI Data, PAJ, CHEM ABS Data C. DOCUMENTS CONSIDERED TO BE RELEVANT Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. X WO 02/22258 A (UNION CARBIDE CHEMICALS & 1-17 PLASTICS TECHNOLOGY CORPORATION) 21 March 2002 (2002-03-21) page 15, line 14 - page 16, line 2; claims 22-24 18-20 Υ Υ US 5 683 953 A (MILLS DUDLEY JOHN) 18 - 204 November 1997 (1997-11-04) the whole document 1-17 Α US 6 146 539 A (MILLS DUDLEY JOHN) Α 14 November 2000 (2000-11-14) cited in the application the whole document Further documents are listed in the continuation of box C. Patent family members are listed in annex. Special categories of cited documents: *T* later document published after the international filing date or priority date and not in conflict with the application but clied to understand the principle or theory underlying the "A" document defining the general state of the art which is not considered to be of particular relevance Invention 'E' earlier document but published on or after the international "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone filing date document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such docu-*O* document referring to an oral disclosure, use, exhibition or ments, such combination being obvious to a person skilled document published prior to the international filing date but later than the priority date claimed "&" document member of the same patent family Date of the actual completion of the international search Date of mailing of the international search report 24 May 2004 01/06/2004 Name and mailing address of the ISA Authorized officer European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016 Zalm, W

INTERNATIONAL SEARCH REPORT

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PCT/US 03/38235

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(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization International Bureau



(43) International Publication Date 17 June 2004 (17.06.2004)

PCT

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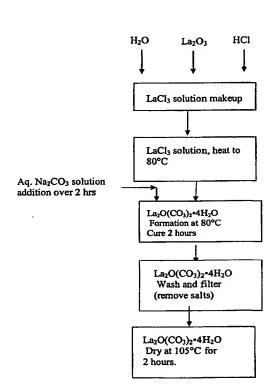
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Published:

with international search report

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WO 2004/050558 A3



- with amended claims

(88) Date of publication of the international search report: 5 August 2004

Date of publication of the amended claims:

23 September 2004

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

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AMENDED CLAIMS

[Received by the International Bureau on 30 July 2004 (30.07.04): original claims 1, 2, 7, 12, 17-24, 33-36, 38 and 39 amended; 8-11, 13-16, 25-32, 37 and 40 cancelled, new claims 44-45 added; remaining claims unchanged]

- 1. Use of a rare-earth compound selected from the group consisting of rare earth anhydrous oxycarbonate and rare earth hydrated oxycarbonate, with a surface area of at least 10 m²/g for making a composition suitable for the removal of phosphate from water.
- 2. Use of a rare-earth compound in the form of agglomerates of 1 to 1000 μ m in size with the compound selected from the group consisting of rare earth anhydrous oxycarbonate and rare earth hydrated oxycarbonate for making a composition suitable for the removal of phosphate from water.
- 3. The use according to claim 1 or 2 wherein the rare earth is selected from the group consisting of lanthanum, cerium, and yttrium.
- 15 4. The use according to claim 1 or 2 where the rare earth is lanthanum.
 - 5. The use according to claim 1 or 2 where the compound is a particle with a porous structure.
- 20 6. The use according to claim 5 where the porous structure is made by total evaporation of a rare-earth salt solution followed by calcination.
 - 7. The use according to claim 6 where the total evaporation step is conducted in a spray dryer.
 - 8. The use according to claim 6 where the evaporation temperature is between about 120° and 500°C.
- 9. The use according to claim 6 where the calcination temperature is between about 30 400° and about 1200 °C.

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10. The use according to claim 6 where the porous particles have a size between 1 and 1000 μm .

- 11. The use according to claim 10 where the particles are formed from individual
 5 crystals having a size between 20 nm and 10 μm.
 - 12. The use according to claim 7 where the product is made of spheres or parts of spheres.
- 10 13. The use according to claim 6 wherein the rare earth salt solution is a rare earth acetate.

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- 14. The use according to claim 5 wherein the rare earth salt solution is neutralized with sodium carbonate, followed by washing, filtering and drying.
- 15. The use according to claim 14 wherein the neutralization process takes place at a temperature between 30° and 90°C.
- 16. The use according to claim 15 wherein the drying takes place at a temperature of about 100° to 120°C.
 - 17. The use according to claim 16 wherein the drying takes place for a period of about 1 to 5 h.
- 25 18. A method of preventing algal growth in swimming pools and other water systems comprising providing an effective amount of the composition of claim 1 or 2.
 - 19. The method of claim 17 wherein the composition exhibits a low solubility in water.
- 30 20. The method of claim 17 wherein the composition is added in the filtration system of a swimming pool.

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21. The use according to claim 5 wherein the compound is formed from a LaCl₃ solution that has been heated to a temperature between 30° and 90° C.

- 5 22. The use according to claim 21 wherein sodium carbonate is added to the heated LaCl₃ solution to form a precipitate.
 - 23. The use according to claim 22 wherein the precipitate is heated at a temperature between 100° and 120° C.